

Production and distribution of steam



The production and distribution of steam bench is supplied complete, with technical manual and practical work.

The didactic interest is directed towards various levels of study power engineering training and maintenance.

Pedagogical applications

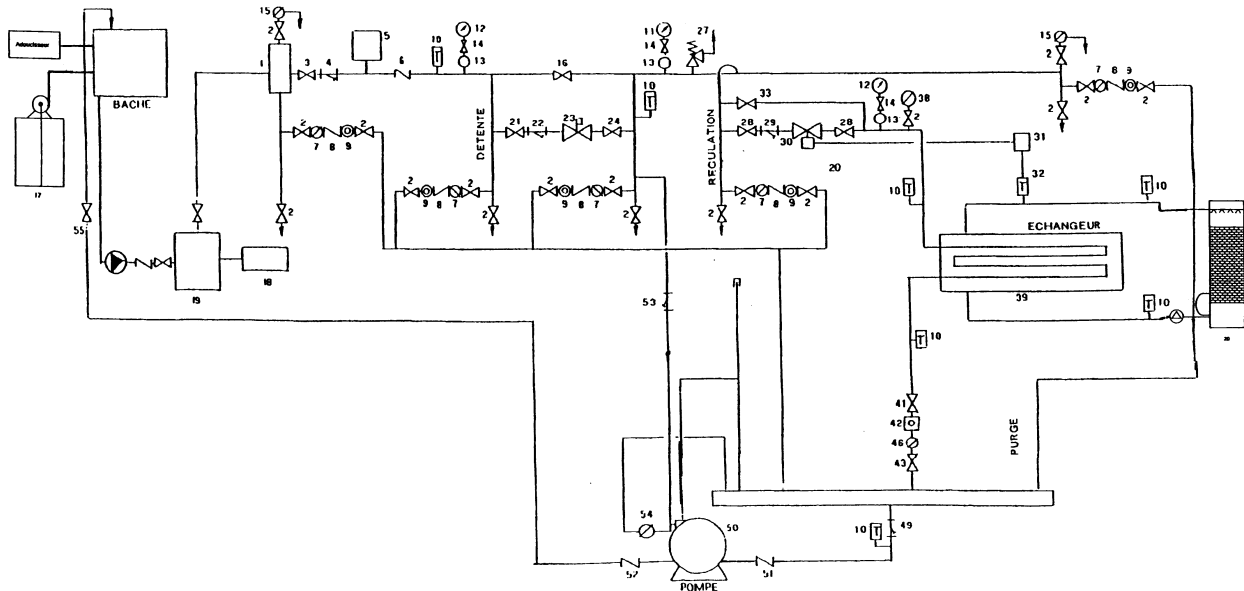
⇒ **Practical manipulations of real elements of production and distribution of steam**

- Study of a steam production and distribution system
- Pre control, Commissioning adjustment
- Conducting a steam installation
- Optimization of operating parameters
- Research and identification of components
- Study of steam technologies (separator, automatic bleed valves, regulators, regulating valves ...)
- Preventive maintenance and monitoring of the quality of water
- Study of thermal exchanges
- Study of the transformation cycle of the steam
- Approach of safety aspects of a thermal installation

⇒ **Use of the instrumentation**

- Balances, yields powers
- Measure of the pressures, flow rate, level and temperature
- Combustion gases analysis
- Control and regulation of the output temperature of the heat exchanger
- Water hardness analysis at the input and output of the softener

Description



- | | | | |
|-------|--|----|--|
| 1 | Flanged steel separator | 27 | Bronze valve with taring lever 2 bars DN 3/4" |
| 2 | Isolating valve | 28 | Tap isolating valve / bellows with cast iron flanges DN 25 |
| 3 | Tap isolating valve bellows in cast iron flanges | 29 | Filter cast iron flanges DN 25 |
| 4 | Filter cast iron flanges | 30 | Electric temperature regulating valve 220 V 50 Hz DN 15 |
| 6 | Non return valve | 31 | Electronic controller- output 4-20 mA – input Pt 100 □ |
| 7 | Thermodynamic steam trap with vent disc | 32 | Probe Pt 100 □ 3 wires 1/2" |
| 8 | Check valve | 33 | Tap bypass piston of cast iron flanges DN 15 |
| 9 | Circulation controller | 38 | Vacuum breaker 1/2" |
| 10 | Range thermometer 0/200 °C with copper thermowell | 39 | Tubular heat exchanger in a horizontal U |
| 11-12 | Manometer | 41 | Steam trap isolating valve 1/2 " |
| 13 | Lyre acier 1/2" for manometer | 42 | Threaded detection chamber - Box indicator |
| 14 | Steel valve for manometer 1/2" | 43 | Brass check valve 1/2" |
| 15 | Air vent 1/2" | 44 | Float drain inverted bucket 1/2" |
| 16 | Valve of bypass piston type in cast iron with flange DN 15 | 48 | Float steam trap closed 1/2" |
| 17 | Water treatment | 49 | Filter 1" |
| 18 | Tank of fuel | 50 | Pump |
| 19 | Boiler steam | 51 | Swing check valve input for pump 1 " |
| 20 | Cooling tower or unit heater | 52 | Threaded output valve 1" |
| 21 | Isolation valve with piston in cast iron 3/4" | 53 | Filter 3/4" |
| 22 | Filter cast iron | 54 | Steam trap 1/2" |
| 23 | Autonomous regulator with direct action 1/2" | 55 | Isolating valve 1" |
| 24 | Isolation valve with piston cast iron 1" | | |

Dimensions

Adaptable to different configurations of workshop

Length : 6 m
Width : 5 m
Height : 2,3 m
Weight : 3,2 t

Utilities

Water: Water of the network 3bar-15L/min

Gas: Natural gas 300mbar

Or oil (250L)

Electricity: 400V three phase+neutral+earth-32A

Fireplace: smoke evacuation

Sewage disposal to the ground

The utilities must be with a maximum of 2.5 m from the facility